

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000387**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 25-Oct-2007**Location:** Changxing Island, Shanghai, China**Submittals(New / Total):****CWR's:** /**HSR's:** /**NCR's:** /

Item	Title	Detail
1	Meetings attended	The weekly METS internal SAS conference call was conducted today at 06:00.
2	Key conversations	ABF's Steve Lawton stated that ZPMC will begin cutting plates for the OBG bottom and side panels today at 10:00.
3	Other important observations	I conducted a shop floor walkthrough at approximately 09:15 today. ZPMC was observed performing splice welds of longitudinal stiffeners for the tower mock-up. ABF stated that a demonstration by ZPMC of their proposed new procedures for welding stiffeners to skin plates was halted because the trial panel was not to the proper specifications, and it was not fixtured as it would be in production.
4	Major component movement	At approximately 10:10, ZPMC began cutting plates for the production of the OBG. The material that was cut is to be used to for fabrication the floorbeam web plates.
5	Meetings attended	The weekly CT Issues Meeting was conducted at 12:15 today. ABF stated that they were in the process of developing a system to trace WPSs to weld details. ABF stated that they will provide CT with copies of ZPMC's dimensional checking forms. ABF stated that fit-up of closed ribs for the next closed rib weld trial will likely occur sometime next week. ABF stated that there are approximately 5 Weekly Weld Reports that have been turned in by ZPMC and have not been forwarded to CT due to required revisions. ABF requested CT's presence in a meeting with ZPMC's Level III UT Technician to discuss development of the closed rib UT procedure.

Inspected By: Velasco,Abifhram

Quality Assurance Inspector

Reviewed By: Lowry,Patrick

QA Reviewer